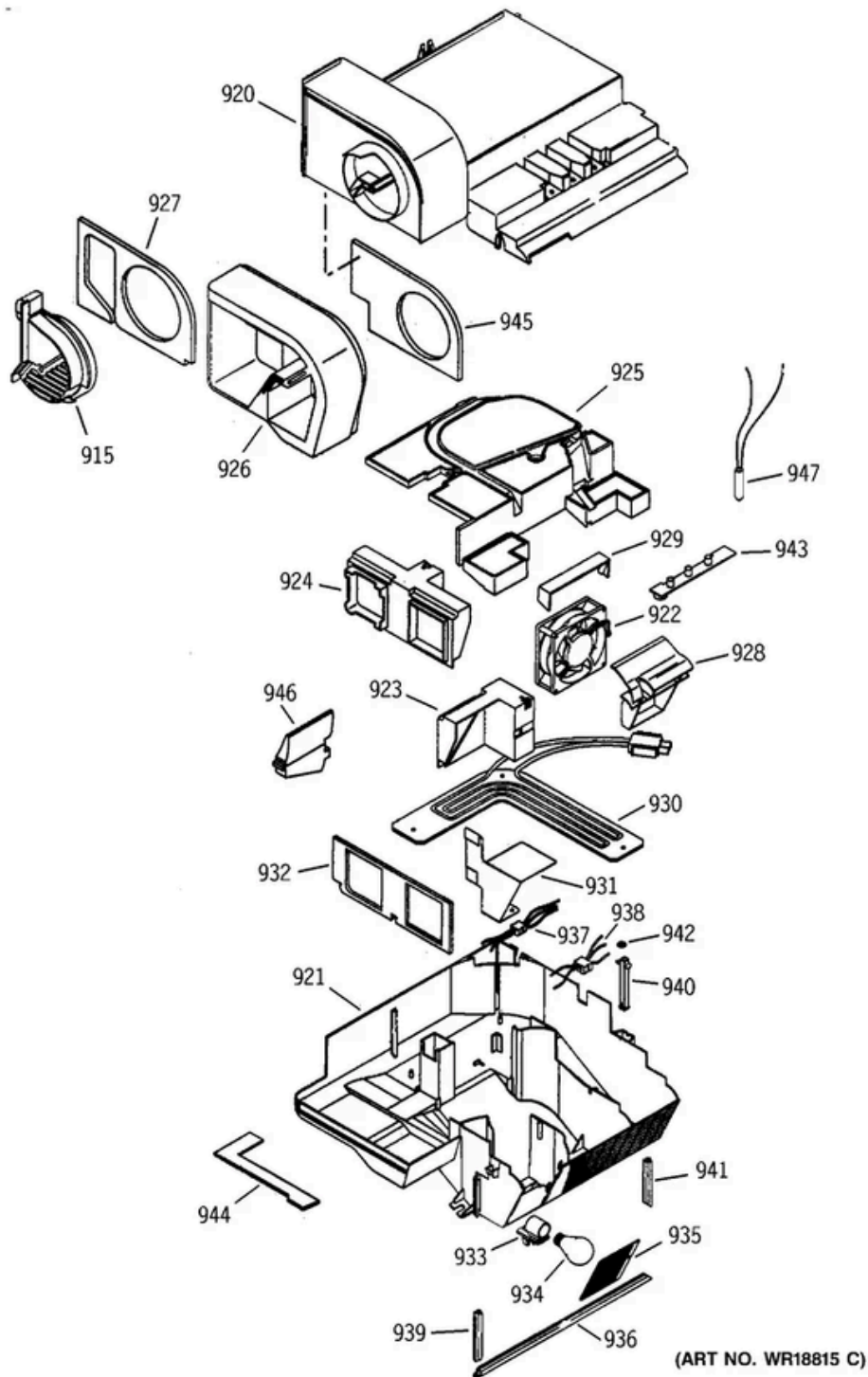
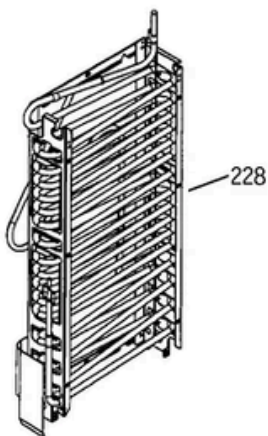


Custom Cool



Evaporator Instructions



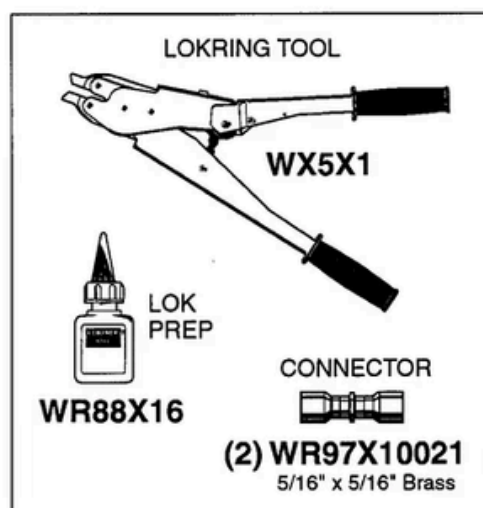
There are two approved evaporator replacement methods. The Lokring® method requires no brazing, by utilizing tight mechanical connections. The heat shield uses the traditional brazing method, but provides protection to the upper liner while brazing the evaporator connections in the freezer compartment.

Always add a new filter drier when servicing the sealed system. Follow each step of the instructions included with the replacement evaporator.

LOKRING® METHOD

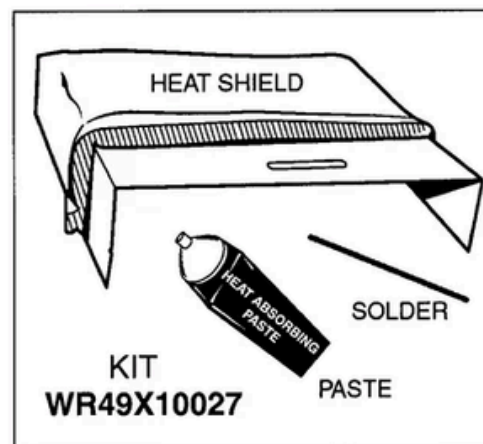
LokRing® is a method of installing the evaporator in the freezer without the use of a torch. It utilizes a mechanical connection rather than a brazed connection. Apply a few drops of LokPrep (a special cleaning and sealing solution), to the ends of the tubing that you wish to join together. The LokRing® tool compresses the connector to ensure a tight mechanical connection. The parts shown to the right are required for the LokRing® replacement method.

For additional information on how to use LokRing®, call 1-800-848-7722 & order publication # 31-9067 (LokRing repair procedures manual) and publication # 31-9066 (Lokring repair procedures VHS video tape).

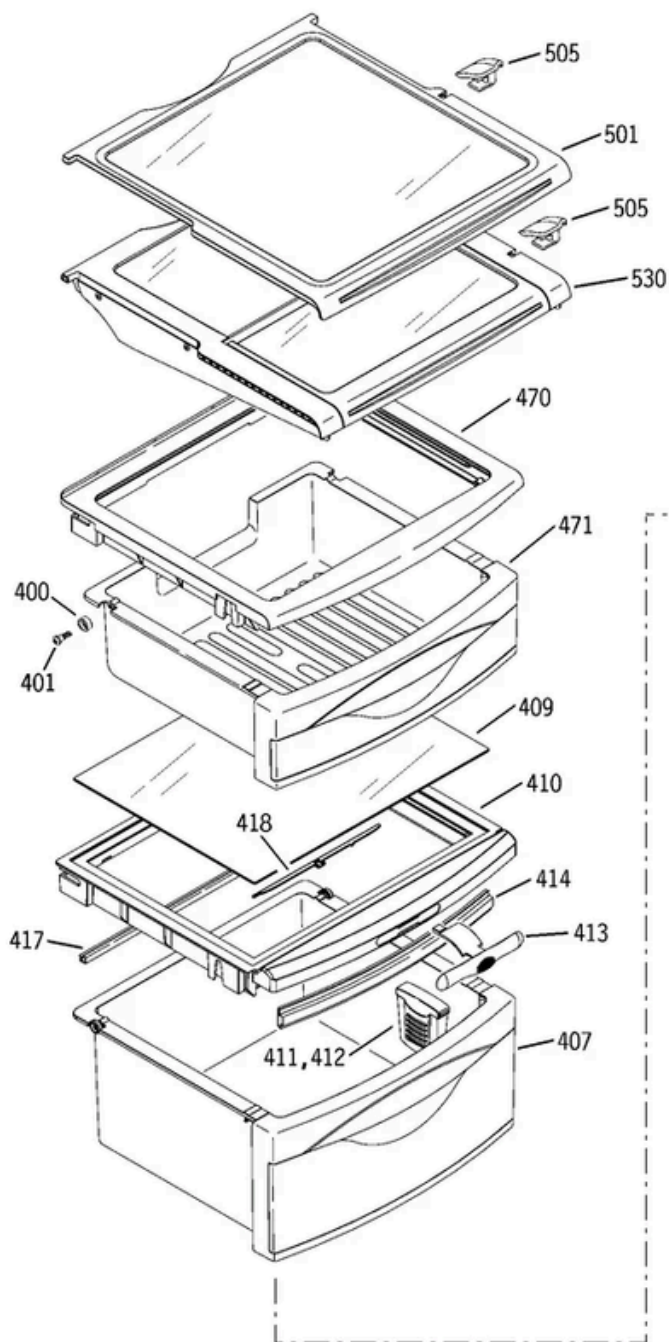


HEAT SHIELD METHOD

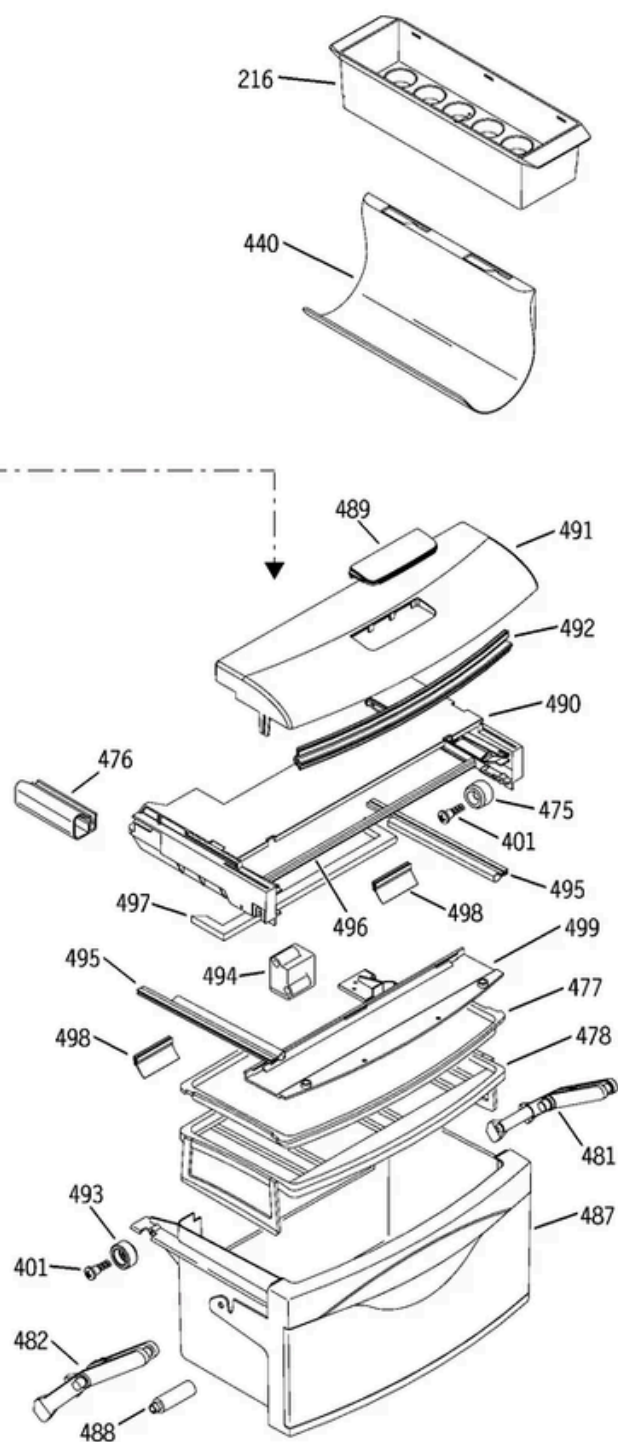
The heat shield kit is used to prevent damage to the refrigerator liner when brazing the evaporator into the sealed system. Refer to the instructions included in the heat shield kit. The kit comes with enough heat absorbing paste, solder and tape to complete four repairs.



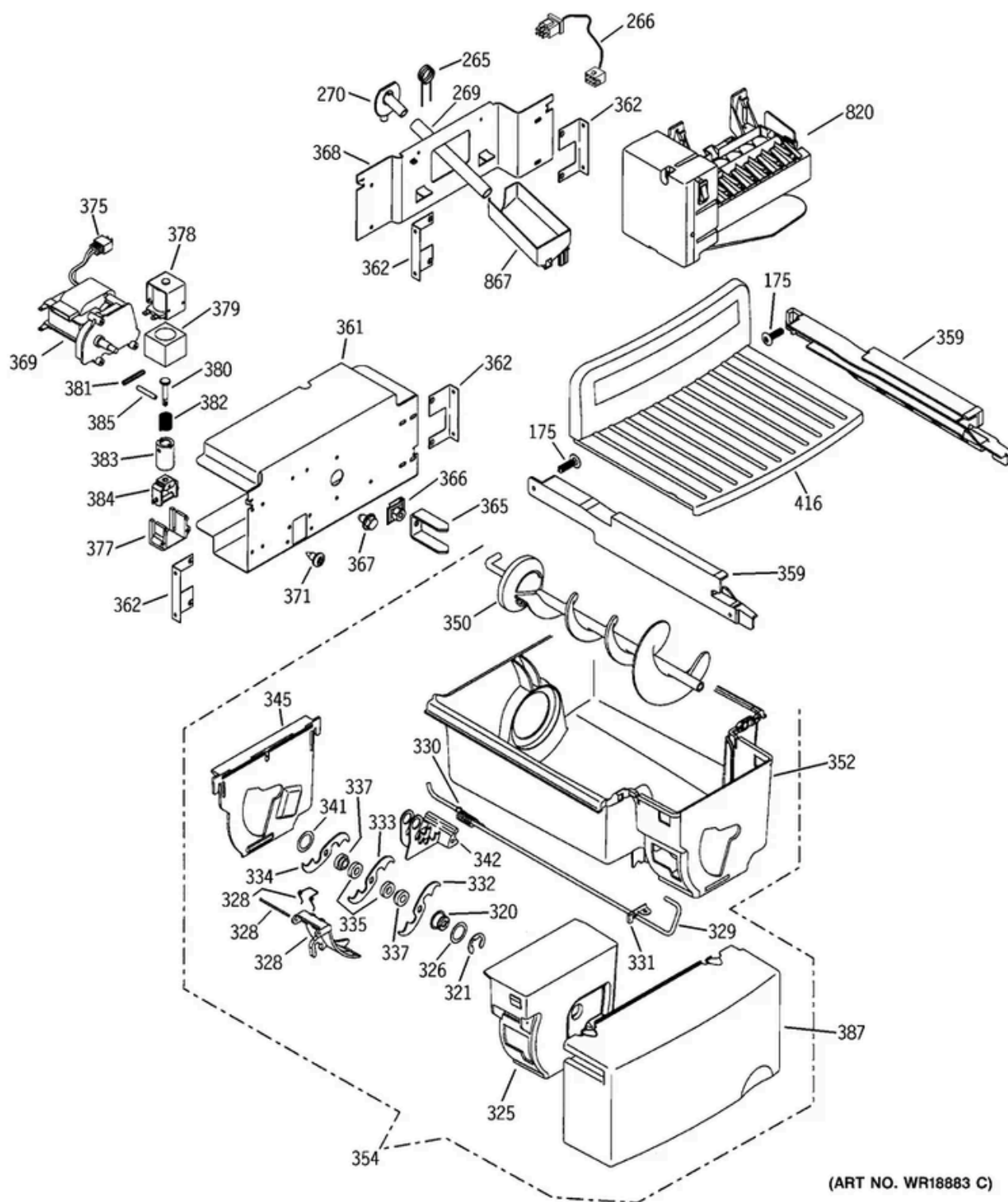
Fresh Food Shelves



(ART NO. WR18814 C2)

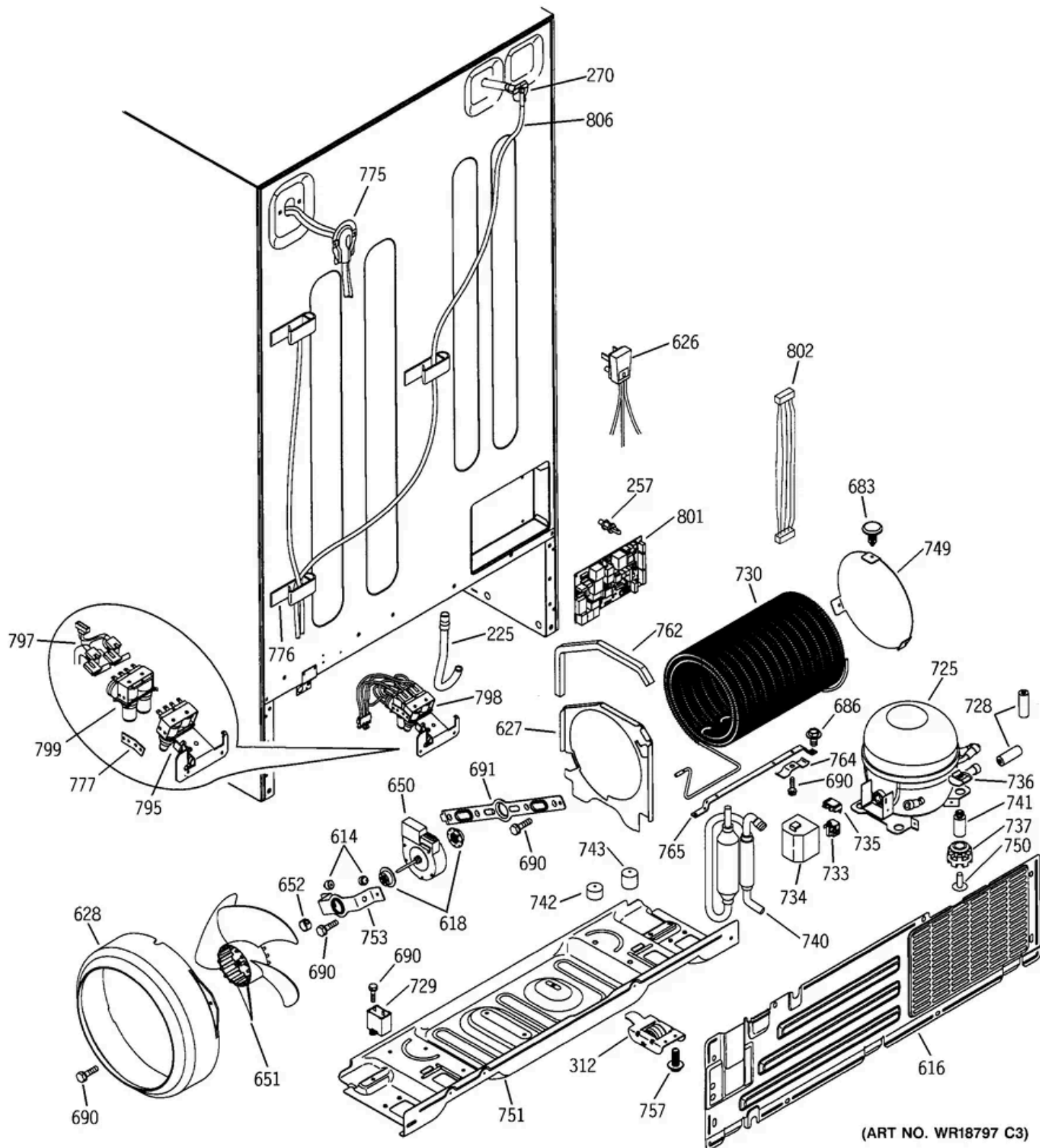


Icemaker & Dispenser



(ART NO. WR18883 C)

Unit Parts



(ART NO. WR18797 C3)

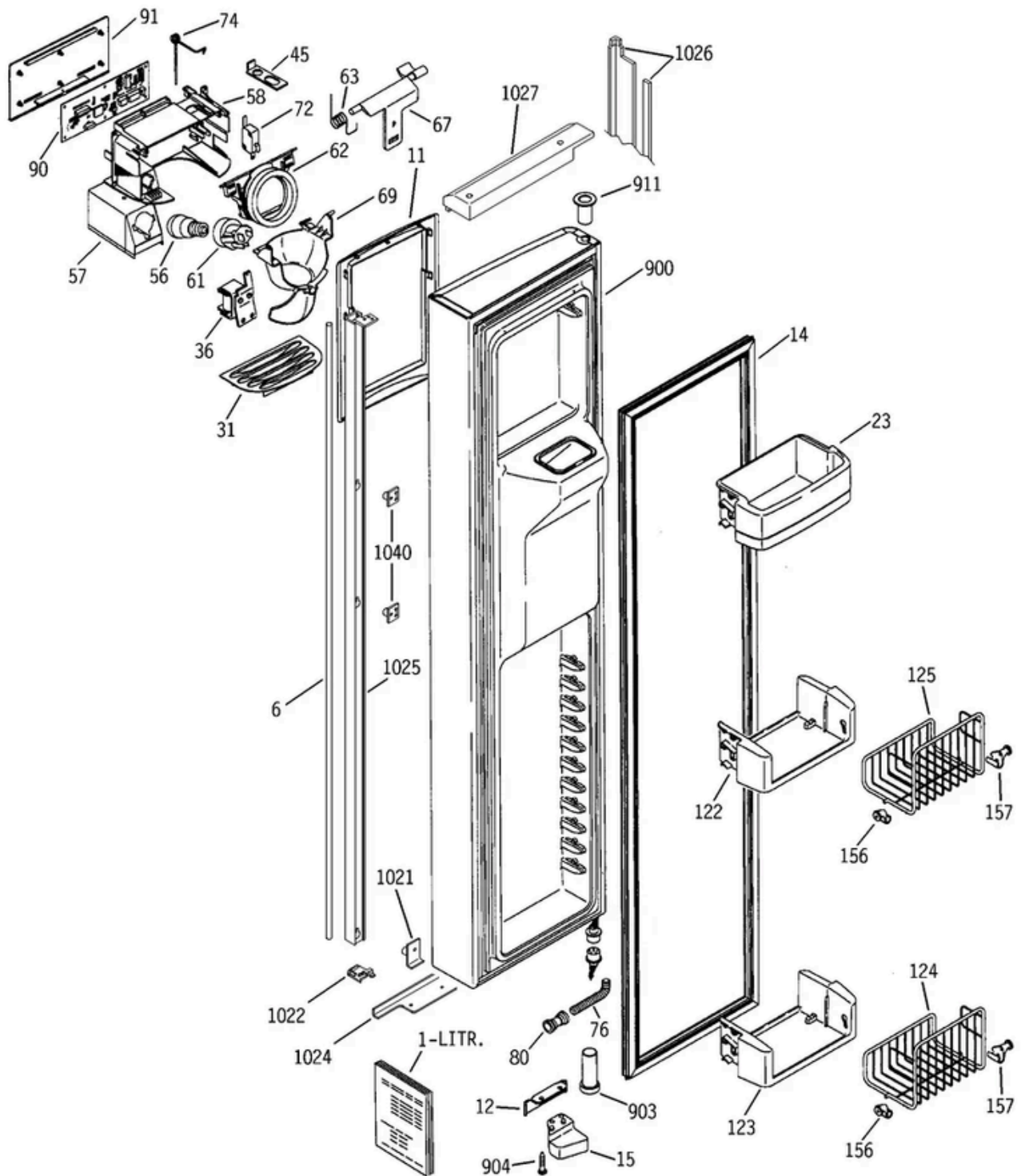
This exploded view diagram illustrates the components of a refrigerator door assembly. The main door frame is shown on the left, with various internal and external parts labeled with numbers. Key components include:

- Door Frame and Panels:** 457 (top panel), 402 (top trim), 460 (top hinge), 459 (top hinge), 403 (top hinge), 202 (top hinge), 201 (top hinge), 200 (top hinge), 451 (bottom hinge), 552 (bottom hinge), 218 (bottom hinge), 219 (bottom hinge), 220 (bottom hinge), 221 (bottom hinge), 222 (bottom hinge), 223 (bottom hinge), 224 (bottom hinge), 225 (bottom hinge), 226 (bottom hinge), 227 (bottom hinge), 228 (bottom hinge), 229 (bottom hinge), 230 (bottom hinge), 231 (bottom hinge), 232 (bottom hinge), 233 (bottom hinge), 234 (bottom hinge), 235 (bottom hinge), 236 (bottom hinge), 237 (bottom hinge), 238 (bottom hinge), 239 (bottom hinge), 240 (bottom hinge), 241 (bottom hinge), 242 (bottom hinge), 243 (bottom hinge), 244 (bottom hinge), 245 (bottom hinge), 246 (bottom hinge), 247 (bottom hinge), 248 (bottom hinge), 249 (bottom hinge), 250 (bottom hinge), 251 (bottom hinge), 252 (bottom hinge), 253 (bottom hinge), 254 (bottom hinge), 255 (bottom hinge), 256 (bottom hinge), 257 (bottom hinge), 258 (bottom hinge), 259 (bottom hinge), 260 (bottom hinge), 261 (bottom hinge), 262 (bottom hinge), 263 (bottom hinge), 264 (bottom hinge), 265 (bottom hinge), 266 (bottom hinge), 267 (bottom hinge), 268 (bottom hinge), 269 (bottom hinge), 270 (bottom hinge), 271 (bottom hinge), 272 (bottom hinge), 273 (bottom hinge), 274 (bottom hinge), 275 (bottom hinge), 276 (bottom hinge), 277 (bottom hinge), 278 (bottom hinge), 279 (bottom hinge), 280 (bottom hinge), 281 (bottom hinge), 282 (bottom hinge), 283 (bottom hinge), 284 (bottom hinge), 285 (bottom hinge), 286 (bottom hinge), 287 (bottom hinge), 288 (bottom hinge), 289 (bottom hinge), 290 (bottom hinge), 291 (bottom hinge), 292 (bottom hinge), 293 (bottom hinge), 294 (bottom hinge), 295 (bottom hinge), 296 (bottom hinge), 297 (bottom hinge), 298 (bottom hinge), 299 (bottom hinge), 300 (bottom hinge).
- Internal Components:** 420 (fan), 426 (fan), 427 (fan), 428 (fan), 429 (fan), 430 (fan), 431 (fan), 432 (fan), 433 (fan), 434 (fan), 435 (fan), 436 (fan), 437 (fan), 438 (fan), 439 (fan), 440 (fan), 441 (fan), 442 (fan), 443 (fan), 444 (fan), 445 (fan), 446 (fan), 447 (fan), 448 (fan), 449 (fan), 450 (fan), 451 (fan), 452 (fan), 453 (fan), 454 (fan), 455 (fan), 456 (fan), 457 (fan), 458 (fan), 459 (fan), 460 (fan), 461 (fan), 462 (fan), 463 (fan), 464 (fan), 465 (fan), 466 (fan), 467 (fan), 468 (fan), 469 (fan), 470 (fan), 471 (fan), 472 (fan), 473 (fan), 474 (fan), 475 (fan), 476 (fan), 477 (fan), 478 (fan), 479 (fan), 480 (fan), 481 (fan), 482 (fan), 483 (fan), 484 (fan), 485 (fan), 486 (fan), 487 (fan), 488 (fan), 489 (fan), 490 (fan), 491 (fan), 492 (fan), 493 (fan), 494 (fan), 495 (fan), 496 (fan), 497 (fan), 498 (fan), 499 (fan), 500 (fan).
- External Components:** 727 (bottom trim), 728 (bottom trim), 729 (bottom trim), 730 (bottom trim), 731 (bottom trim), 732 (bottom trim), 733 (bottom trim), 734 (bottom trim), 735 (bottom trim), 736 (bottom trim), 737 (bottom trim), 738 (bottom trim), 739 (bottom trim), 740 (bottom trim), 741 (bottom trim), 742 (bottom trim), 743 (bottom trim), 744 (bottom trim), 745 (bottom trim), 746 (bottom trim), 747 (bottom trim), 748 (bottom trim), 749 (bottom trim), 750 (bottom trim), 751 (bottom trim), 752 (bottom trim), 753 (bottom trim), 754 (bottom trim), 755 (bottom trim), 756 (bottom trim), 757 (bottom trim), 758 (bottom trim), 759 (bottom trim), 760 (bottom trim), 761 (bottom trim), 762 (bottom trim), 763 (bottom trim), 764 (bottom trim), 765 (bottom trim), 766 (bottom trim), 767 (bottom trim), 768 (bottom trim), 769 (bottom trim), 770 (bottom trim), 771 (bottom trim), 772 (bottom trim), 773 (bottom trim), 774 (bottom trim), 775 (bottom trim), 776 (bottom trim), 777 (bottom trim), 778 (bottom trim), 779 (bottom trim), 780 (bottom trim), 781 (bottom trim), 782 (bottom trim), 783 (bottom trim), 784 (bottom trim), 785 (bottom trim), 786 (bottom trim), 787 (bottom trim), 788 (bottom trim), 789 (bottom trim), 790 (bottom trim), 791 (bottom trim), 792 (bottom trim), 793 (bottom trim), 794 (bottom trim), 795 (bottom trim), 796 (bottom trim), 797 (bottom trim), 798 (bottom trim), 799 (bottom trim), 800 (bottom trim).

(ART NO. WR18795 C3)

(ART NO. WR18795 C3)

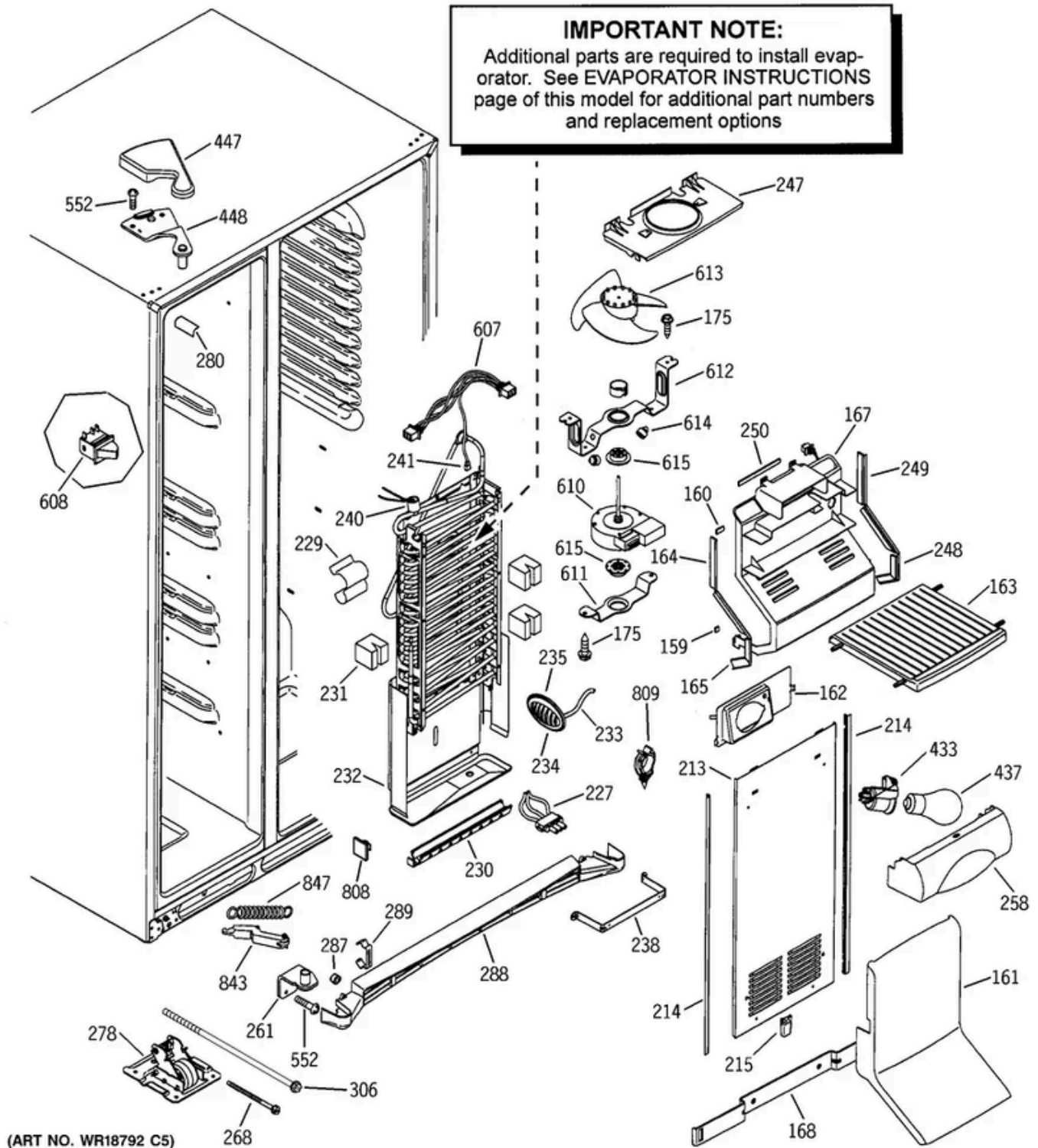
Freezer Door



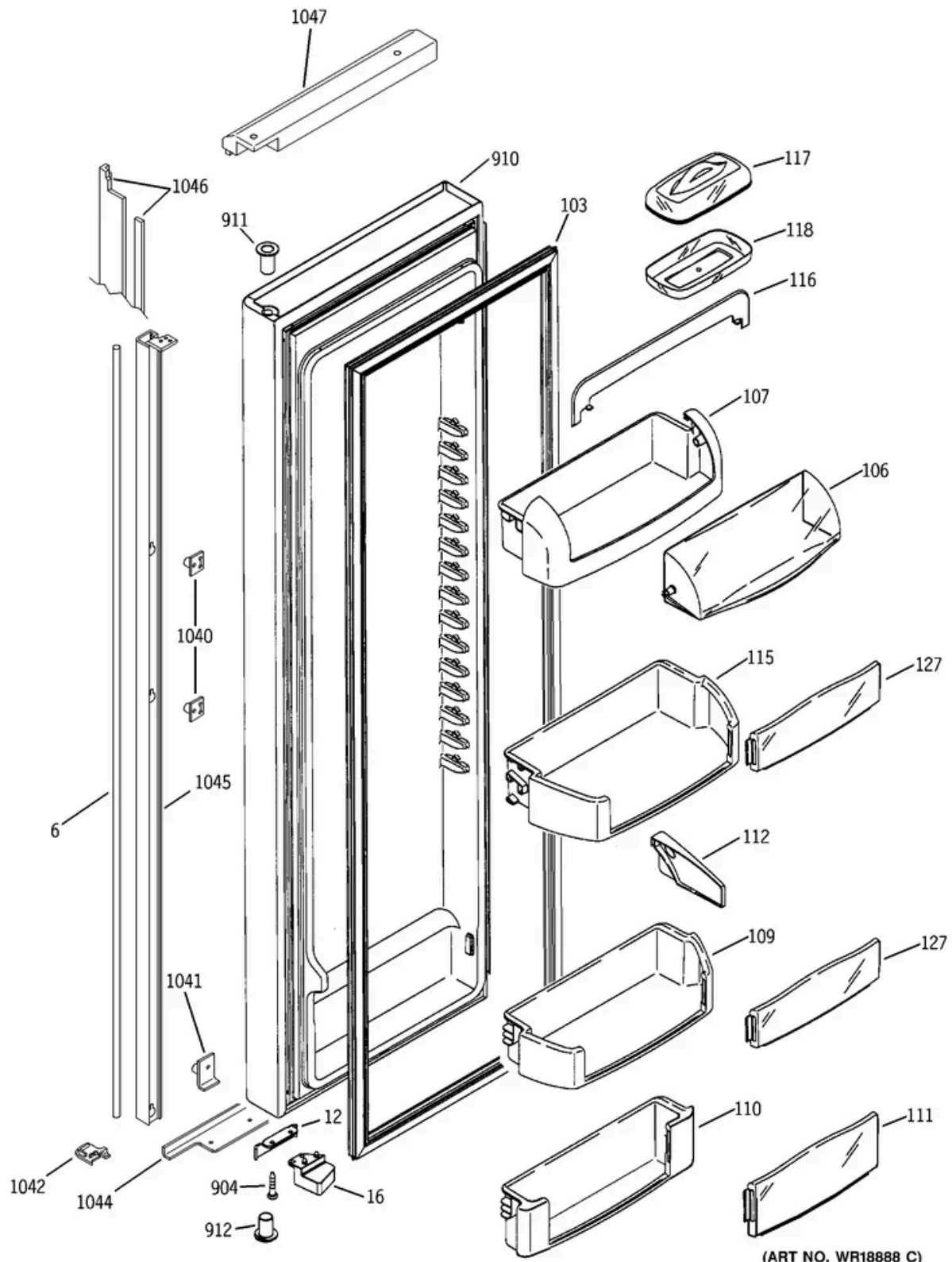
Freezer Section

IMPORTANT NOTE:

Additional parts are required to install evaporator. See EVAPORATOR INSTRUCTIONS page of this model for additional part numbers and replacement options

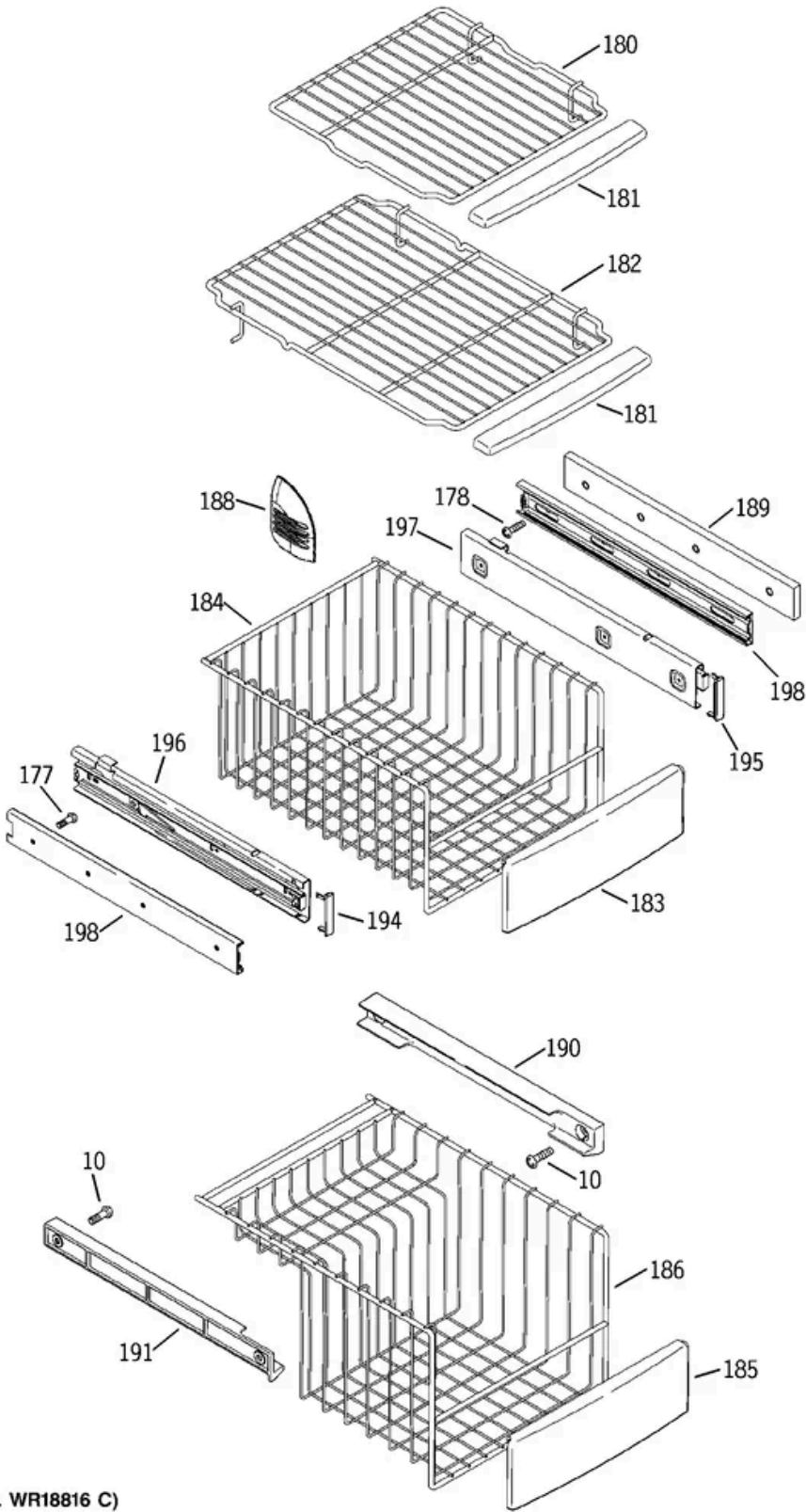


Fresh Food Door



(ART NO. WR18888 C)

Freezer Shelves



(ART NO. WR18816 C)